

SYSTEM SPECIFICATIONS	WORKCENTRE® 6515
One-sided Speed	
8.5 x 11 in.	Up to 30 ppm color and black-and-white
A4/210 x 297 mm	Up to 28 ppm color and black-and-white
8.5 x 14 in./216 x 356 mm	Up to 24 ppm Color and black-and-white
Two-sided Speed	
8.5 x 11 in.	Up to 19 ppm color and black-and-white
A4/210 x 297 mm	Up to 18 ppm color and black-and-white
8.5 x 14 in./216 x 356 mm	Up to 17 ppm Color and black-and-white
Monthly Duty Cycle ¹	Up to 50,000 pages/month
Recommended Average Monthly Print Volume ²	Up to 4,000 pages
Processor	1.05 GHz
Memory	2 GB
Connectivity	10/100/1000 Base-T Ethernet High-Speed USB 3.0 Wi-Fi 802.11n Wi-Fi Direct®
DEVICE SPECIFICATIONS	
Electrical Requirements	
North America	Voltage: 120 VAC +/- 10% Frequency: 60 Hz +/- 3 Hz, 12A
Europe	Voltage: 220-240 VAC +/- 10% Frequency: 50 Hz +/- 3 Hz, 6A



Power Consumption				
Operation ⁴	120V: Maximum 350 watts 220V: Maximum 370 watts			
Standby Mode ⁴	120V: Maximum 51 watts 220V: Maximum 52 watts			
Power Off Mode ⁴	120V: Maximum 0.2 watts 220V: Maximum 0.3 watts			
Sleep Mode ⁴	120V: Maximum 1.1 watts 220V: Maximum 1.2 watts			
Warm-up (from Sleep Mode)	As fast as 27 seconds			
Operating Environment				
Required Temperature Range (Storage)	-4°F to 104°F/-20°C to 40°C			
Required Temperature Range (Operating)	41°F to 90°F/5°C to 32	41°F to 90°F/5°C to 32°C		
Required Relative Humidity	15% to 85%			
Sound Power Levels	Operating: 6.84 B or less Standby: 4.25 B or less			
Sound Pressure Levels	Operating: 52.5 dB(A) or less Standby: 26.3 dB(A) or less			
Dimensions and Weights (unpackaged)	Width	Depth	Height	Weight
WorkCentre® 6515	16.5 in./420 mm	19.9 in./506 mm	19.7 in./500 mm	67.7 lb./30.7 kg
550-sheet Paper Tray	16.5 in./420 mm	18.3 in./465 mm	5.9 in./150 mm	14.8 lb./6.7 kg
Dimensions and Weights (packaged)	Width	Depth	Height	Weight
WorkCentre® 6515	25 in./634 mm	22.8 in./580 mm	26 in./659 mm	79.8 lb./36.2 kg
550-sheet Paper Tray	21.1 in./535 mm	23 in./584 mm	9.8 in./248 mm	18.7 lb./8.5 kg
Certifications				
To view the latest list of certifications, go to www.xerox.com/OfficeCertifications				
PRINT				
First-Print-Out Time	As fast as 8.7 seconds color and 7.4 black-and-white			
Print Resolution	Up to 1200 x 2400 dpi			
Page Description Languages	Adobe® PostScript® 3™ PCL® 5e, 6 PDF TIFF			
Maximum Print Area	4 mm edge of paper			



Print Features	Banner Sheets Booklet Print Cover/Separators Draft Mode Fit to Page N-up Overlays PANTONE® Color Calibrated Solid-color Simulations Personal Print Proof Print RAM Collation Run Black Saved Print Secure Print Watermarks
Print from USB	Allows walk-up printing from Type A USB port Supports direct printing from computer via Type B USB port Supported file formats: PDF, JPEG, TIFF, XPS
Operating Systems	Windows® 7, 8, 10, Server 2000, Server 2003, Server 2008, Server 2008 R2, Server 2012 Mac OS® version 10.10 and higher Citrix® Red Hat® Enterprise Linux® IBM® AIX® 5 HP-UX® 11iv2 Oracle® Solaris 9, 10 Fedora Core 12-15 SUSE®
Font Capability	136 PostScript fonts 88 PCL fonts
Xerox [®] Mobile Express Driver [®]	Makes it easy for mobile users to find, use, and manage Xerox® and non-Xerox® Devices in every new location. Plug into a new network, and Mobile Express Driver® automatically discovers available printers and provides status and capability information. Save a list of "favorite" printers for each location, store application, and print settings for use on any printer in any network, and greatly reduce mobile support calls to IT.
Xerox® Global Print Driver®	A truly universal print driver that lets IT administrators install, upgrade and manage Xerox® and non-Xerox® devices from a single driver. It provides a consistent, easy-to-use interface for end-users, reducing the number of support calls, and simplifying print services management.
СОРҮ	
Document Scanner	Single-pass Duplex Automatic Document Feeder (DADF) with 50-sheet capacity
Document Scanner Size	Platen: Up to 8.5 x 11.7 in/A4 DADF: 8.5 x 14 in./216 x 356 mm
Simplex Speed	Black-and-white: Up to 21 cpm (copies per minute) 8.5 x 11 in./A4/210 x 297 mm Color: Up to 13 cpm (copies per minute) 8.5 x 11 in./A4/210 x 297 mm
Duplex Speed	Black-and-white: Up to 9 cpm (copies per minute) 8.5 x 11 in./A4/210 x 297 mm Color: Up to 8 cpm (copies per minute) 8.5 x 11 in./A4/210 x 297 mm



First-Copy-Out Time	As fast as 9.7 seconds from the platen
Sides (input: output)	1:1, 1:2, 2:2, and 2:1
Quantity	1 to 999
Resolution	Up to 600 x 600 dpi
Reduction/Enlargement	Variable zoom from 25% to 400%in 1%increments
Concurrency	Concurrent scanning and printing
Copy Features	Automatic Background Suppression Book Copying Book Copying with Center Erase Collation Darkness Control Edge Erase ID Card Copy Image Shift N-up Original Type Reduce/Enlarge (25%-400%) Sample Copy Sharpness
SCAN	
Canability	Color and black and white
Capability	Color and black-and-white
Concurrency	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs
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Concurrency	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs
Concurrency Input Speed – Black-and-White	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs Scan up to 37 ipm – 8.5 x 11 in./A4/210 x 297 mm
Concurrency Input Speed – Black-and-White Input Speed – Color	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs Scan up to 37 ipm – 8.5 x 11 in./A4/210 x 297 mm Scan up to 21 ipm – 8.5 x 11 in./A4/210 x 297 mm
Concurrency Input Speed – Black-and-White Input Speed – Color Resolution	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs Scan up to 37 ipm – 8.5 x 11 in./A4/210 x 297 mm Scan up to 21 ipm – 8.5 x 11 in./A4/210 x 297 mm Optical – 600 x 600 dpi
Concurrency Input Speed – Black-and-White Input Speed – Color Resolution Bit Depth	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs Scan up to 37 ipm – 8.5 x 11 in./A4/210 x 297 mm Scan up to 21 ipm – 8.5 x 11 in./A4/210 x 297 mm Optical – 600 x 600 dpi 24-bit Color/8-bit Grayscale Platen: Up to 8.5 x 11.7 in./A4
Concurrency Input Speed – Black-and-White Input Speed – Color Resolution Bit Depth Maximum Scan Area	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs Scan up to 37 ipm – 8.5 x 11 in./A4/210 x 297 mm Scan up to 21 ipm – 8.5 x 11 in./A4/210 x 297 mm Optical – 600 x 600 dpi 24-bit Color/8-bit Grayscale Platen: Up to 8.5 x 11.7 in./A4 Document Feeder: Up to 8.5 x 14 in./216 x 356 mm FTP SMTP
Concurrency Input Speed – Black-and-White Input Speed – Color Resolution Bit Depth Maximum Scan Area Network Filing Protocol	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs Scan up to 37 ipm – 8.5 x 11 in./A4/210 x 297 mm Scan up to 21 ipm – 8.5 x 11 in./A4/210 x 297 mm Optical – 600 x 600 dpi 24-bit Color/8-bit Grayscale Platen: Up to 8.5 x 11.7 in./A4 Document Feeder: Up to 8.5 x 14 in./216 x 356 mm FTP SMTP SMB JPG Single-page and Multi-page TIFF PDF



Supported Scan Destinations	Scan to Email (local address book or LDAP integration) Scan to Network (via FTP/SMB) Scan to USB Memory Device Scan to Email (SMTP) Scan to WSD Scan to Application (TWAIN Network) Scan to Application (TWAIN Network) Scan to WIA (WSD Scan) Scan to Mac 10.9 or later (Network/Mac ICA) Scan to Network Computer (SMB/FTP) Scan to Multiple Destinations in a Single Scan Job
FAX ⁵	
Fax Speed	33.6 Kbps
Memory	4 MB
Resolution	Up to 400 x 400 dpi
Compression	MH/MR/MMR/JBIG
Fax Features	Broadcast Sending (up to 200 destinations) Delayed Start (up to 24 hours) Fax Address Book (up to 200 speed dials) Fax Forward to Email Fax Forwarding and Local Print Polling Receive Reject Junk Fax Secure Fax Receive
MOBILE SOLUTIONS AND MOBILE D	EVICE APPS
Apple [®] AirPrint [®]	Print emails, photos, and important office documents directly from an Apple iPhone® or iPad® with no drivers to install and no cables to connect. With AirPrint, an iPhone or iPad automatically locates and connects to the AirPrint-enabled device over the office Wi-Fi network.
Google Cloud Print™	Google Cloud Print connects print devices to the web, enabling users to print the applications they use every day from smartphones, tablets, Chromebook™, notebook computers, and any other web-connected devices.
Mopria® Certified	Mopria® certification ensures that you can print wirelessly from your Mopria® supported (Android) smartphone, tablet, and other mobile devices instantly and easily.
Xerox® Print Service Plug-in for Android™ (Free at Google Play™ Store)	The Xerox® Print Service Plug-in for Android KitKat (4.4 or greater) devices streamlines mobile printing without third-party apps or additional print drivers. You can easily print photos, web pages, and documents when your mobile device is connected to printers or multifunction printers using a wireless network. A robust print option set includes two-sided printing, stapling, and secure code release. A free download is available from the Google Play™ store.
Xerox® Mobile Link App (Free at Google Play™ Store and Apple® App Store)	The Xerox® Mobile Link App allows you to scan, email, and fax from your phone or tablet by connecting with our multifunction printers to send/print data from the cloud storage. It is easy to create Mobile Link One-Touch Workflows between a mobile device and a multifunction printer. Using a manual address or QR code identification for pairing, automatic device discovery makes it easy to find and pair a mobile device with a nearby Xerox® Multifunction Printer.



Xerox® Workplace Suite and Xerox® Workplace Cloud	Xerox® Workplace Solutions boost productivity and reduce costs with a modular print management and mobility solution. Control and manage your printer fleet while enabling mobile productivity with simplified workflows, convenience, and security — for any brand printer, anywhere. Xerox® Workplace Solutions offer flexible license options to suit any size business with the ability to scale as you grow. • Xerox® Workplace Suite: On-site, your server • Xerox® Workplace Cloud: Simple setup, cloud administration To learn more about the Xerox® Workplace Suite and Xerox® Workplace Cloud, visit www.xerox.com/Mobility
SECURITY	
Security Features	Simultaneous HTTP and HTTPS support IPsec 802.1x Authentication S/MIME IP Filtering Secure Print Secure Fax Receive SNMP v3 LDAP (SASL) Network Authentication Kerberos Authentication (Unix/Linux/Windows ADS)
PAPER HANDLING	
Document Feeder	
Capacity ³	Single-pass Duplex Automatic Document Feeder (DADF): 50 sheets
Sizes	Custom Sizes: 5.5 x 5.5 in. to 8.5 x 14 in./139.7 x 139.7 mm to 216 x 356 mm
Weights	16 lb. bond to 45 lb. cover/60 to 125 gsm
Bypass Tray	
Capacity ³	50 sheets
Sizes	Custom Sizes: 3 x 5 in. to 8.5 x 14 in./76 x 127 mm to 216 x 356 mm
Weights	16 lb. bond to 58 lb. cover/60 to 220 gsm
Types	Bond Plain Cardstock Custom Envelopes Glossy Cardstock Hole Punched Labels Letterhead Lightweight Cardstock Lightweight Glossy Cardstock Preprinted Recycled



Tray 1		
Capacity ³	250 sheets	
Sizes	Custom Sizes 3 x 5.8 in. to 8.5 x 14 in./76 x 147 mm to 216 x 356 mm	
Weights	16 lb. bond to 65 lb. cover/60 to 176 gsm	
Types	Bond Plain Cardstock Custom Envelopes Glossy Cardstock Hole Punched Labels Letterhead Lightweight Cardstock Lightweight Glossy Cardstock Preprinted Recycled	
Optional Tray 2		
Capacity ³	550 sheets	
Sizes	Custom Sizes: 3 x 7.5 in. to 8.5 x 14 in./76 x 191 mm to 216 x 356 mm	
Weights	16 lb. bond to 65 lb. cover/60 to 176 gsm	
Types	Bond Plain Cardstock Custom Glossy Cardstock Hole Punched Letterhead Lightweight Cardstock Lightweight Glossy Cardstock Preprinted Recycled	
Total Capacity		
Device Standard Capacity ³	300 sheets	
Device Total Capacity³	850 sheets	
Paper Output Device		
Output Capacity³	150 sheets	
Automatic 2-Sided	Standard	



DEVICE MANAGEMENT		
Network Protocols	TCP/IP: HTTP/HTTPS, IPP, LPR/LDP, Raw Socket Printing/Port 9100, IPv4/IPv6, WSD SMB SMTP, Secure SMTP LDAP, Secure LDAP Bonjour®/AirPrint® FTP Most protocols not in use can be disabled	
Administrative Protocols	DHCP, SNMP v2/3, WINS, DHCP Autonet, TLS, SNTP, MDNS	
Xerox® CentreWare® Web Software		
	 A web-based server application for network administrators that permits web browser-based device management from any workstation, whether running on Windows or UNIX or on any other operating system Works with any SNMP-managed printer from any manufacturer Provides help with device discovery and installations, health checks and troubleshooting, and device upgrades, as well as basic accounting and asset management 	
Xerox® Embedded Web Server - Integrate	ed Device Web Page	
Device Status	 Tray Status/Contents Consumables Status Billing/Usage Quick Links 	
Job Submission	Print-ready files (PS, PCL®, PDF, XPS, JPEG)	
Device Administration	Allows simple, remote installation setting of configuration options and management of the device.	
Browsers	Microsoft® Internet Explorer Microsoft Edge™ Mozilla™ Firefox® Apple® Safari® Google Chrome™	
Remote Print Services		
Xerox® Automated Meter Readings (AMR)	Automates the process of collecting and submitting meter reads for tracking and billing of Xerox® Devicusage. Eliminates the need for time-consuming end-user involvement, and ensures that meter reads are submitted to Xerox on time.	
Xerox® Automatic Supplies Replenishment (ASR)	Automatically orders supplies for Xerox® output devices based on actual usage, eliminating the need to manually manage supplies inventory.	
Troubleshooting and Diagnostic Support	Offers a fast (and free) way to resolve potential issues and receive assistance and automate the troubleshooting/repair process. Diagnostic data is sent to Xerox, allowing for problems to be solved faste with increased uptime.	



WHAT'S IN THE BOX		
	 WorkCentre® 6515 Color Printer Standard Capacity Print Cartridge: One of each (Cyar Starter Capacity Print Cartridge: Black: 1,500 print ca Software and Documentation CD (with User Manual, and Disposal Guides, Print Drivers and Warranty State Installation Guide Quick User Guides Power Cord Fax Cord 	apacity ^s Quick Install Guide, Safety, Regulatory, Recycling
SUPPLIES AND ACCESSORIES	QUANTITY	PART NUMBER
Supplies		
Extra-High Capacity Print Cartridges	Cyan: 4,300 standard pages ⁶ Magenta: 4,300 standard pages ⁶ Yellow: 4,300 standard pages ⁶	106R03690 106R03691 106R03692
High Capacity Print Cartridges	Black 5,500 standard pages ⁶ Cyan: 2,400 standard pages ⁶ Magenta: 2,400 standard pages ⁶ Yellow: 2,400 standard pages ⁶	106R03480 106R03477 106R03478 106R03479
Standard Capacity Print Cartridges	Black: 2,500 standard pages ⁶ Cyan: 1,000 standard pages ⁶ Magenta: 1,000 standard pages ⁶ Yellow: 1,000 standard pages ⁶	106R03476 106R03473 106R03474 106R03475
Drum Cartridges	Black: 48,000 pages ⁷ Cyan: 48,000 pages ⁷ Magenta: 48,000 pages ⁷ Yellow: 48,000 pages ⁷	108R01420 108R01417 108R01418 108R01419
Waste Cartridge	30,000 pages ⁷	108R01416
Accessories		
550-sheet Paper Tray		097S04765
Wireless Network Adapter		497K16750
Cabinet (includes Caster Base) 097S04994		097S04994

¹ Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis.

Return spent imaging supplies through the Xerox Green World Alliance collection/reuse/recycling program. Configurations vary by geography.

For more information, visit www.xerox.com/About-Xerox/Recycling



² Expected regular monthly throughput.

³ Paper capacities are based on 20 lb./75 gsm stock; capacities will vary with different weight stocks.

[&]quot;Power states defined per ENERGY STAR® Program requirements for Imaging Equipment.

⁵ Requires n analog phone line.

⁶ Average standard pages. Declared Yield in accordance with ISO/IEC 19798. Yield will vary based on image, area coverage, and print.

Approximate pages. Declared Yield based on letter-/A4-size 20 lb. (75 gsm) pages. Yield will vary based on the media type, size, weight, orientation, and usage patterns.